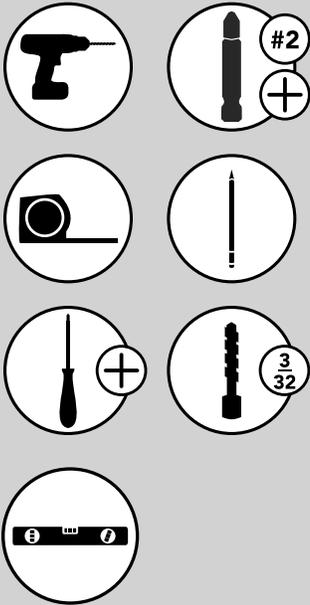


INSTALLATION INSTRUCTIONS

PAPER TOWEL DRAWER

TOOLS REQUIRED:



CARE AND MAINTENANCE:

Clean with a damp cloth and wipe parts dry.

WATCH TUTORIALS OF OUR PRODUCTS BEING INSTALLED

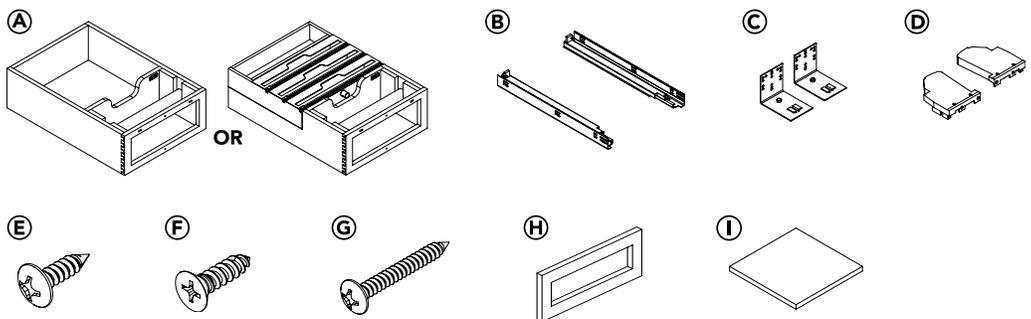


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PARTS LIST

No.	Description	Qty.
A	Paper Towel Drawer Box	1
B	Left & Right BLUM Slides	1
C	Rear BLUM Brackets	2
D	Left & Right BLUM Locking Devices	1
E	#6 x 1/2" Phillips Pan Head Deep Thread Screws	4
F	#8 x 5/8" Phillips Flat Head Screws	10
G	#6 x 1-1/8" Phillips Pan Head Screws	4
H	Beauty Ring/Template	1
I	Double-Side Tape	4



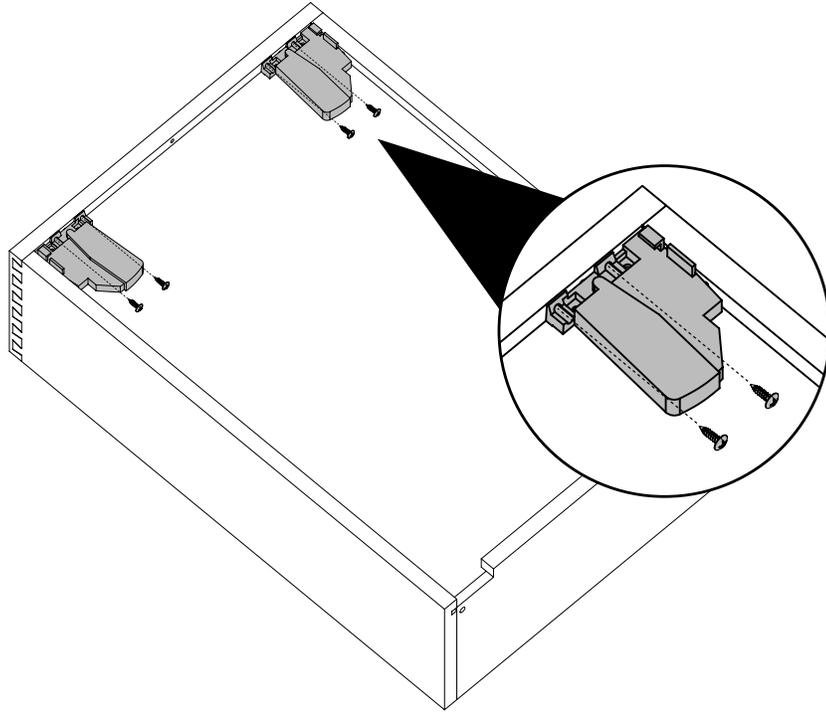
STEP 1

Install the Right and Left BLUM Locking Devices with a screwdriver on the bottom of the Wood Frame using (4) #6 x 1/2" Phillips Pan Head Screws (See Fig. 1).

Note: A screwdriver must be used for this step. Power drivers will split the wood frame.



FIG. 1



STEP 2

Measure 7-1/2" (190.5 mm) down from the top of your face frame or cabinet opening and mark this dimension on either side with a pencil (See Fig. 2).

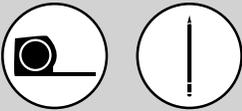
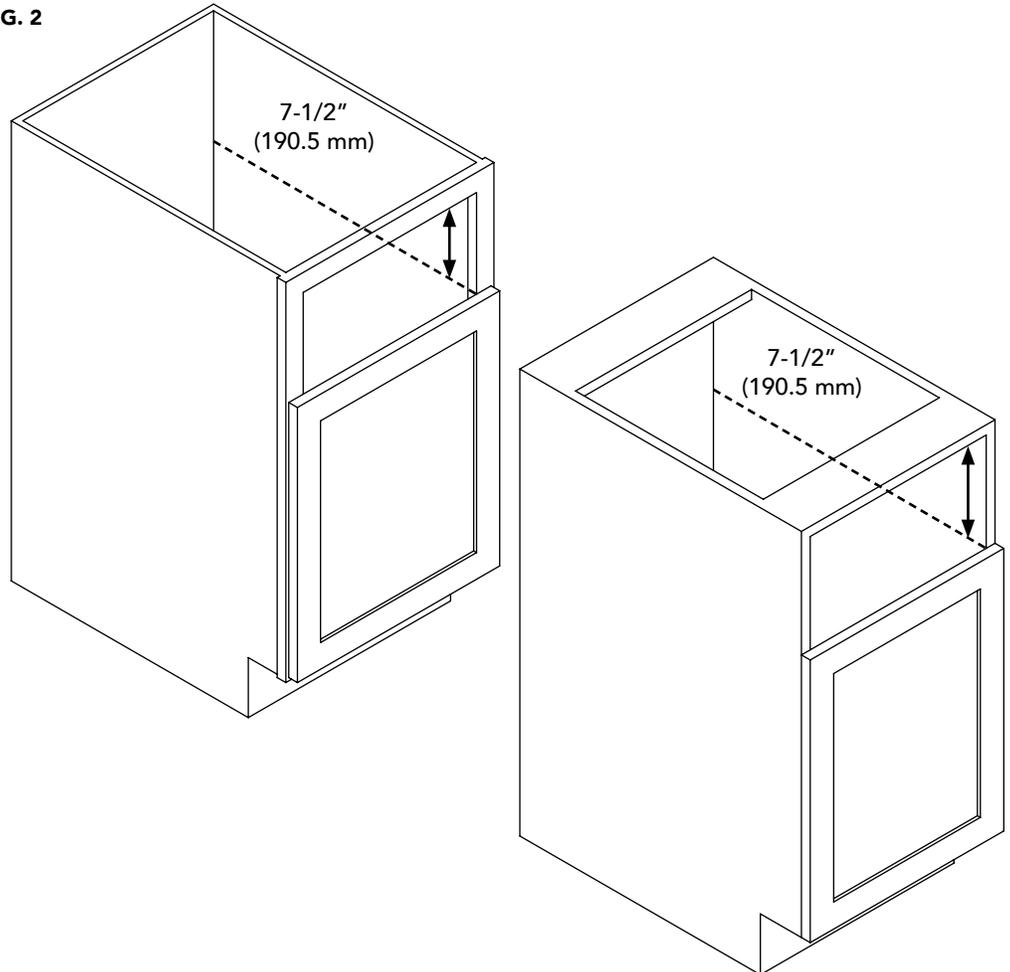


FIG. 2



FOR STEP 3, PROCEED BASED ON THE CABINET TYPE AND APPLICATION.

3A: FACE FRAME

3B: FRAMELESS

3C: INSET FACE FRAME

3D: INSET FRAMELESS

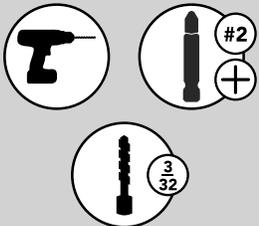
FACE FRAME STEP 3A

Connect the Rear BLUM Brackets to the back of the slides in their fully closed position. Align the bottom of the slides with the mark made in Step 2.

Set the front of the slides back 1/8" (3 mm) from the outside edge of the face frame. Pre-drill (2) 3/32" pilot holes into the face frame based off the location of the openings in the front of the slides.

Attach both the Left and Right BLUM Slides to the face frame by using (2) #8 x 5/8" Phillips Flat Head Screw for each side. Attach the Rear BLUM Brackets to the back of the cabinet using (3) #8 x 5/8" Phillips Flat Head Screws for each bracket (See Fig. 3A).

Note: Place (1) #8 x 5/8" Phillips Flat Head Screw in one of the top row slots and (1) screw in the bottom row slots. Before fully tightening the Rear Blum Brackets' screws, ensure the BLUM Slides are level and parallel with the cabinet wall. Add (1) additional Phillips Flat Head Screw to each Rear BLUM Bracket and (1) additional screw to the face frame.



FRAMELESS STEP 3B

Align the bottom of the slides with the mark made in Step 2.

Set the front of the slides back 1/8" (3 mm) from the front outside edge of the cabinet.

Attach both the Left and Right BLUM Slides to the walls of the frameless cabinet using (3) #8 x 5/8" Phillips Flat Head Screws for each side, ensuring they are level after fastening the first screw (See Fig. 3B).

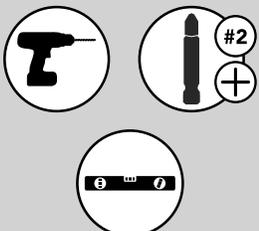


FIG. 3A

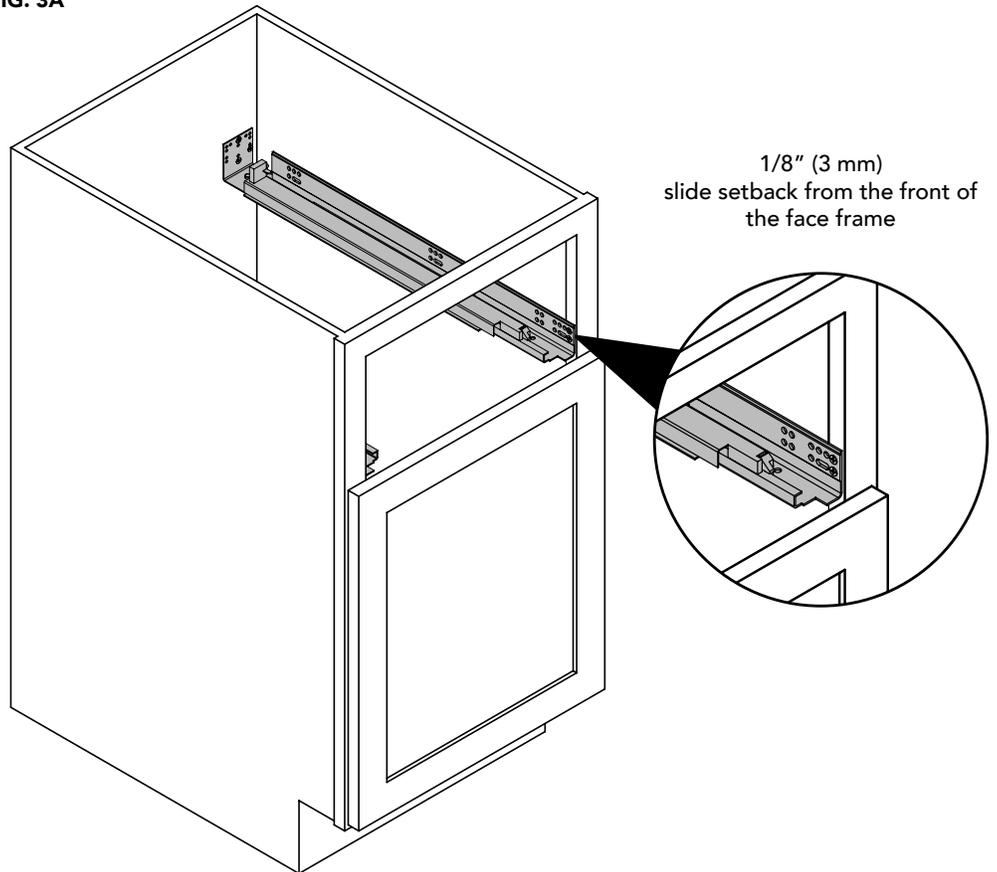
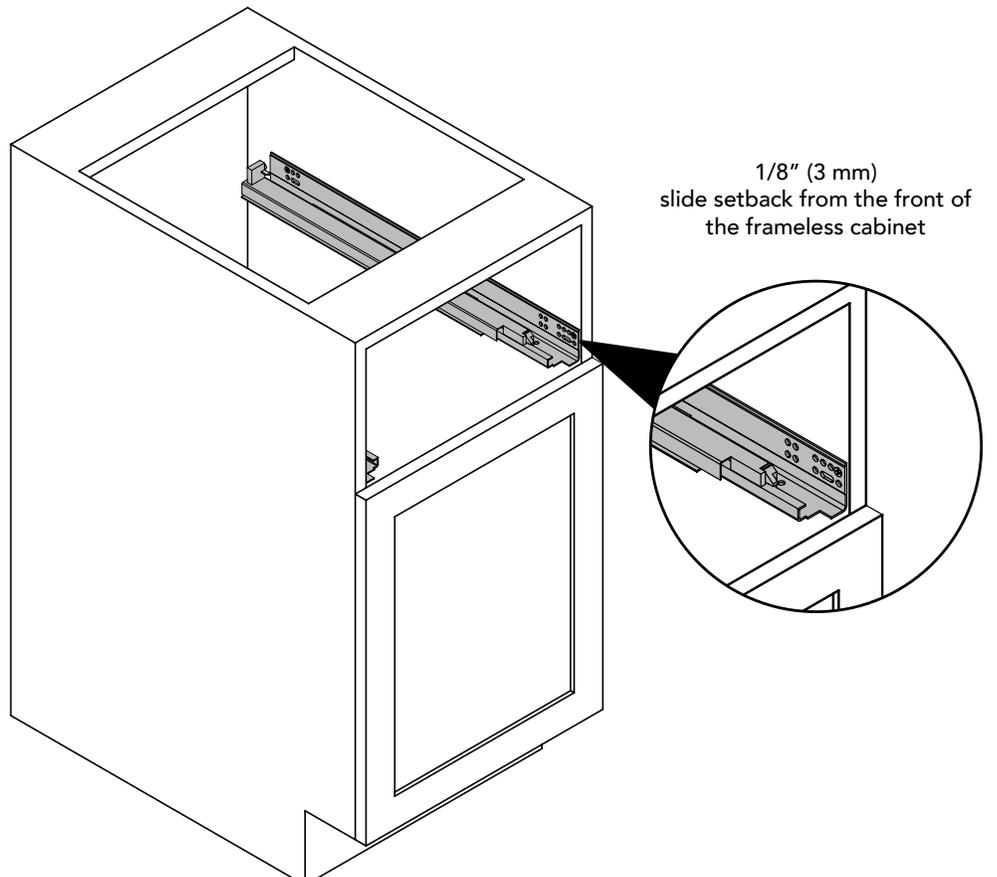


FIG. 3B



INSET FACE FRAME STEP 3C

Secure a board flush with the inside of the face frame to the side of your cabinet on either side, with the bottom edge level to the line made on Step 2. This board must be tall enough to accommodate the slides that will be mounted to it.

Align the bottom of the slides with the mark made in Step 2. Set the front of the slides back $1/8''$ (3 mm) + the drawer front thickness from the outside edge of the face frame.

Attach both the Left and Right BLUM Slides to the board using (3) #8 x $5/8''$ Phillips Flat Head Screws for each side, ensuring they are level after fastening the first screw (See Fig. 3C).

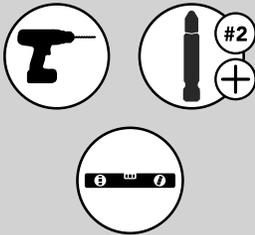
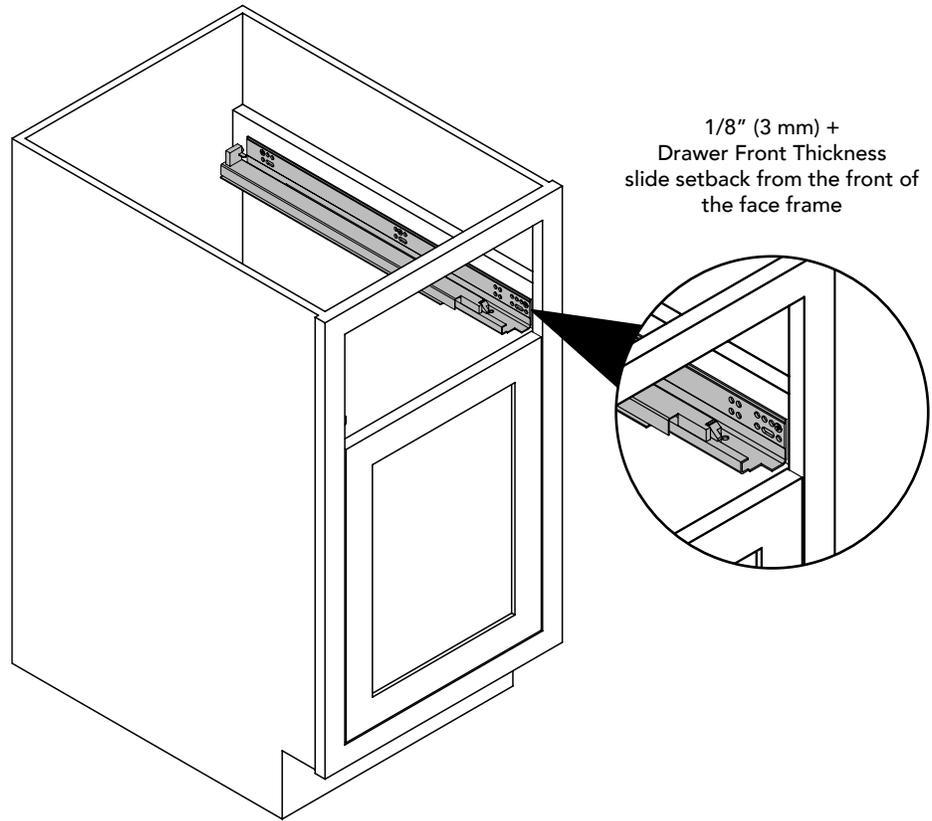


FIG. 3C



INSET FRAMELESS STEP 3D

Align the bottom of the slides with the mark made in Step 2.

Set the front of the slides back $1/8''$ (3 mm) + the drawer front thickness from the front edge of the cabinet.

Attach both the Left and Right BLUM Slides to the walls of the frameless cabinet using (3) #8 x $5/8''$ Phillips Flat Head Screws for each side, ensuring they are level after fastening the first screw (See Fig. 3D).

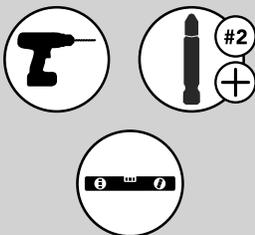
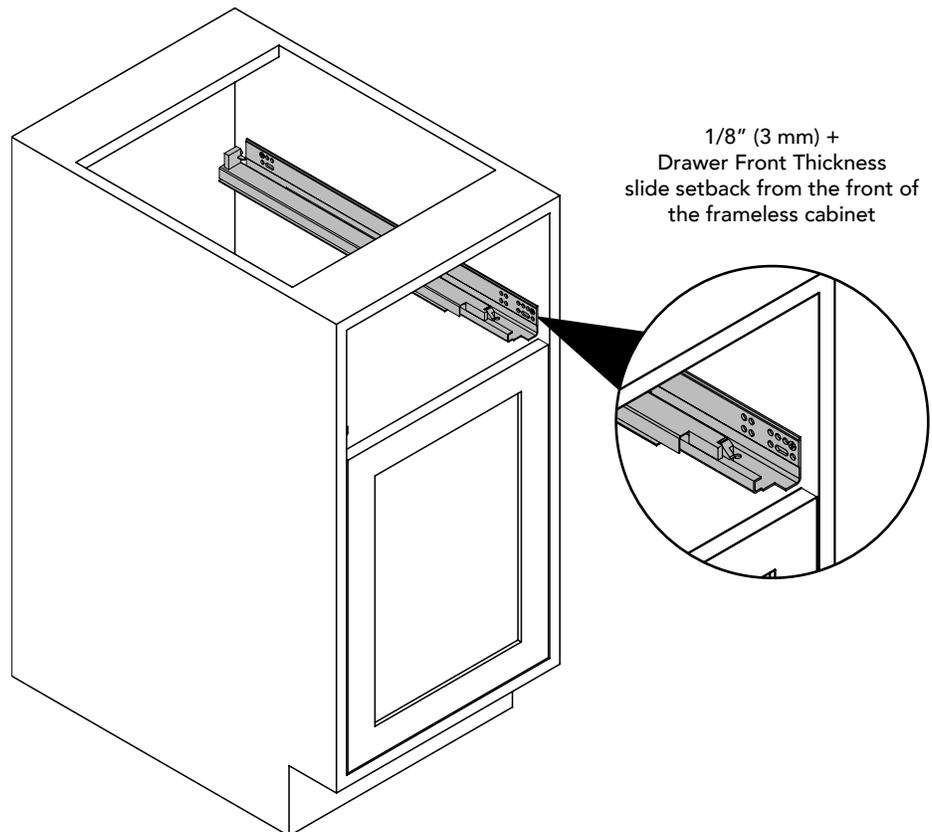


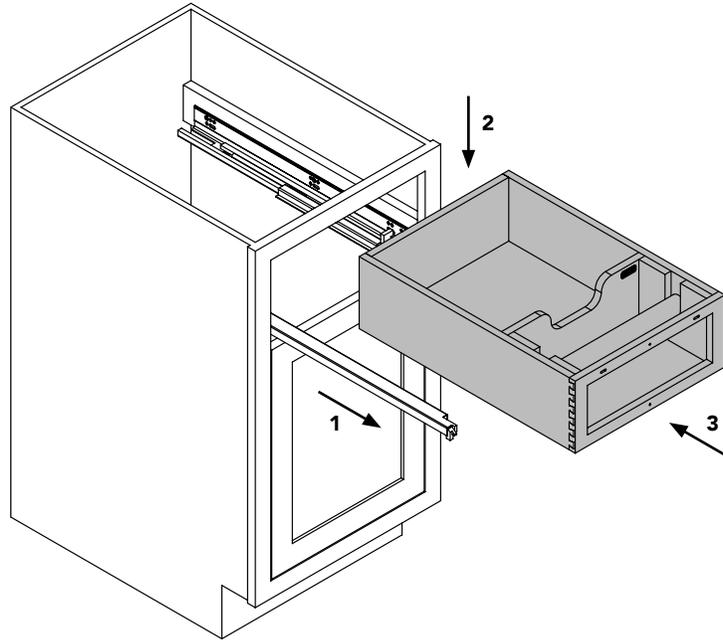
FIG. 3D



STEP 4

Place the Wood Frame on the slides and push the drawer in to latch the slides onto the Locking Devices. The drawer box will make a "click" sound when it is fully engaged (See Fig. 4).

FIG. 4

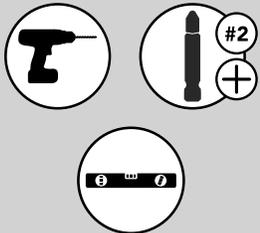
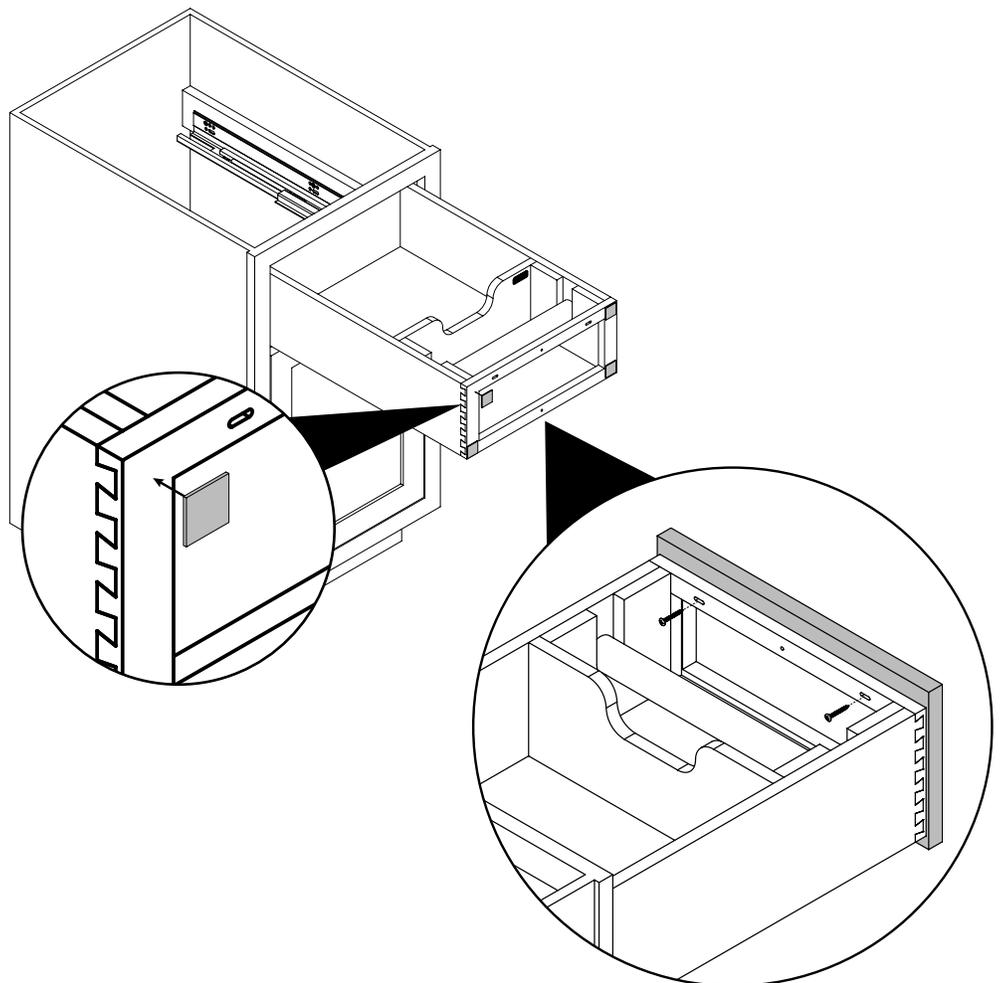


DRAWER FRONT MOUNTING OPTION 1

Attach the drawer front (either custom made or the provided Inset Beauty Ring) to the Wood Frame using the Double-Sided Tape, with one piece in each corner.

Ensure the drawer front is level and placed correctly, with even spacing or overlay all around it. Secure the drawer front using (2) #6 x 1-1/8" Phillips Pan Head Screws through the slots on the top of the Wood Frame (See Fig. 5).

FIG. 5



DRAWER FRONT MOUNTING OPTION 2

The provided Inset Beauty Ring may be used as a template to create an identical drawer front or sanded/ painted to match existing cabinets.

If a custom-made drawer front is being used, refer to the included diagram for the placement of (2) 3/32" pilot holes necessary for this installation method. Adjust the dimensions of the pilot holes according to the specifications of the custom drawer front.

Be careful not to drill through the drawer front. Fasten the drawer front to the Wood Frame using the slots on the top of the drawer box with (2) #6 x 1-1/8" Phillips Pan Head Screws.

Do not tighten the screws all the way. Slide the drawer front from left to right until the spacing and overlays are correct, then fully tighten the #6 x 1-1/8" Phillips Pan Head Screws (**See Fig. 6**).



FIG. 6

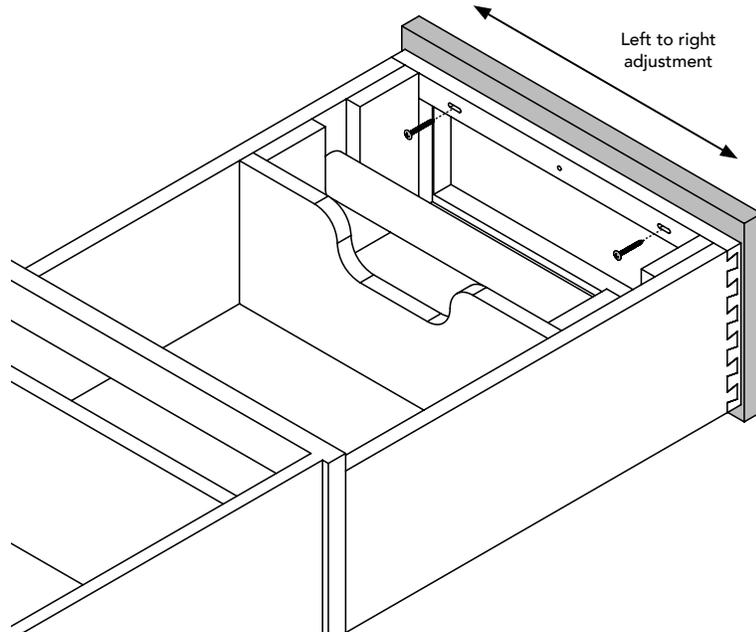
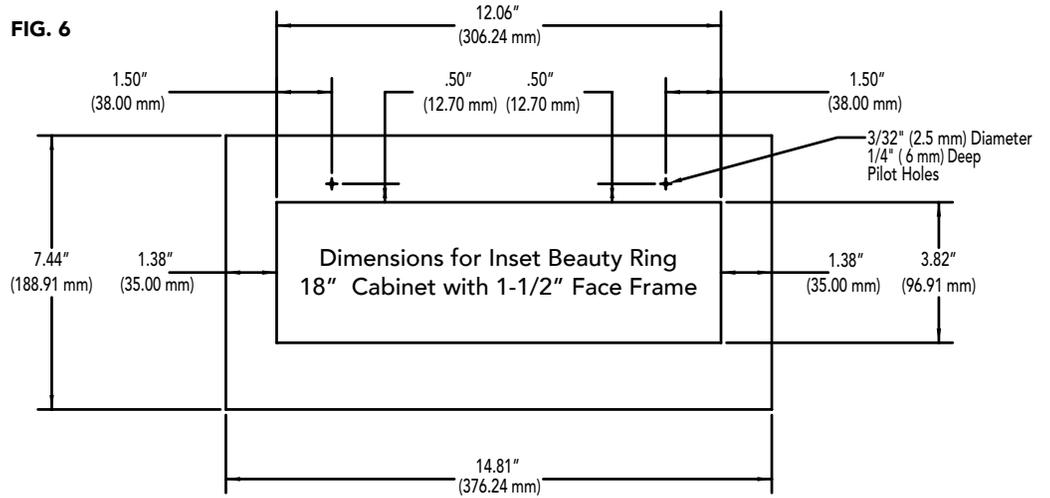
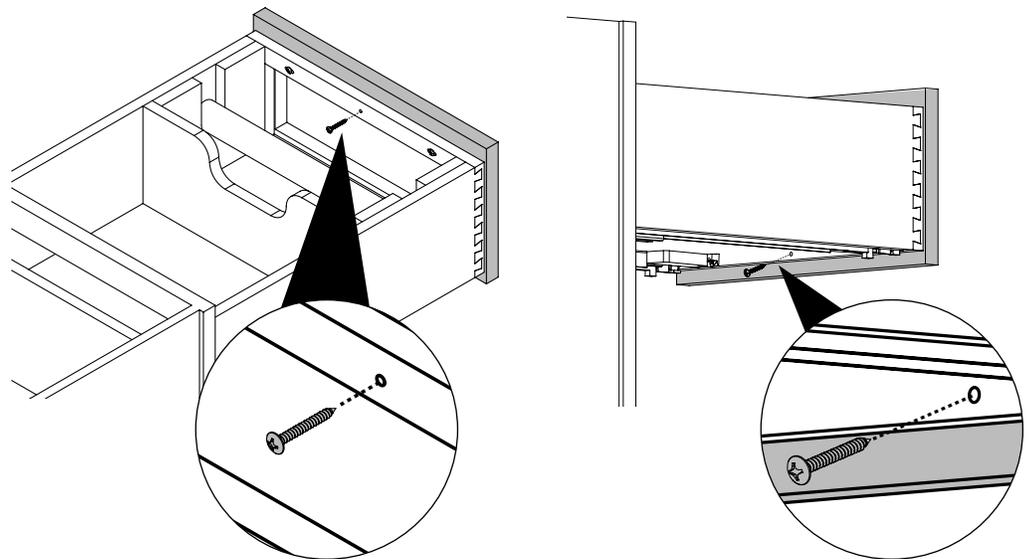


FIG. 7



DRAWER FRONT MOUNTING BOTH OPTIONS

Drill a 3/32" pilot hole through the drawer front openings centered at the top and bottom of the Wood Frame. Be careful not to drill through the drawer front. Drive (2) #6 x 1-1/8" Phillips Pan Head Screws into the drawer front to complete the installation (**See Fig. 7**).

